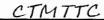
### **Program Information Report**



# School of Advanced Manufacturing Systems

Whether your interest is in manufacturing or automation, the programs in the School of Advanced Manufacturing Systems will fit your needs. Maintain and troubleshoot the machines that make commercial goods by specializing in one or more aspects of the machining industry. Develop entry level or advanced skills in electronics, automation hydraulics or numerical controls.

Washtenaw Community College offers programs at several levels for students who want to begin new careers, or advance in their existing careers. The first level is the certificate, which can vary from nine to thirty-six credits, depending on the field. Certificates generally prepare students for entry-level jobs.

After completing a certificate, students can progress to the next level, the advanced certificate. The credit hours required for these programs also vary. This type of certificate provides a more specialized level of skill development, and often allows students to upgrade their positions at their places of employment.

The next level, an Associate in Applied Science, is available for some programs. For some career fields, it is possible to earn a certificate, advanced certificate, and an Associate in Applied Science degree in the same field. In these cases, the credit hours from the certificate and advanced certificate can be applied to the credit hours needed for the Associate in Applied Science degree.

Alternatively, students can earn an AAS in Occupational Studies by completing a certificate, an advanced certificate (if one exists) and General Education requirements.

### Machine Tool

Learn about machining operations through the production of parts using WCC's extensive machine tool laboratory.

# **Program Information Report**

# Machine Tool Technology (CTMTTC) Certificate

Program Effective Term: Fall 2015

High Skill Occupation High Wage Occupation

This program prepares students for manufacturing jobs where they will use advanced machine tool setups for the manufacture of non-production parts or prototype parts for industry. This program provides advanced skills in the use of tool room lathes, mills, precision grinders, and sophisticated measuring instruments. Students will learn machining operations through the production of parts, on modern conventional mills, lathes, and grinding equipment in WCC's extensive machine tool laboratory.

### **Articulation:**

Eastern Michigan University, several BS degrees.

Copies can be obtained from the Counseling Office, a program advisor, or from the Curriculum and Assessment Office Web site: http://www.wccnet.edu/departments/curriculum/articulation.php?levelone=colleges.

| Major/Area R   | equirements                                       | redits) |
|----------------|---|---------|
| MTT 111        | Machine Shop Theory and Practice                  | 4       |
| MTT 203        | Advanced Machine Tool Operations                  | 4       |
| NCT 110        | Introduction to Computerized Machining (CNC) - II | 2       |
| GO THE CAUTHER |   |         |
| MEC 100        | Materials and Processes                           | 3       |
| BMG 241        | Innovation: Process and Application               | 1       |
| FLP 101        | Fluid Power Fundamentals - I                      | 2       |
| MTT 102        | Machining for Auto Applications                   | 2       |
| NCT 101        | Introduction to Computerized Machining (CNC) - I  | 2       |
| ROB 101        | Robotics I - I                                    | 2       |
| *Core courses  | must be taken before Major/Area Requirements.     |         |
| Minimum Cre    | dits Required for the Program:                    | 22      |
| 9/-4           |   |         |

### Notes:

This certificate can also lead to an associate degree in Automation Technology.

# PROGRAM CHANGE OR DISCONTINUATION FORM

Program Code:

Program Name: Machine Tool Technology Certificate

Effective Term: Fall 2008

CTMTTC

Division Code: HAT

**Department:** Industrial Technology (INTD)

| -  |     |      |     |
|----|-----|------|-----|
| IJ | ire | etio | ns: |

- 1. Attach the current program listing from the WCC catalog or Web site and indicate any changes to be made.
- 2. Draw lines through any text that should be deleted and write in additions. Extensive narrative changes can be included on a separate sheet.
- 3. Check the boxes below for each type of change being proposed. Changes to courses, discontinuing a course, or adding new courses as part of the proposed program change, must be approved separately using a Master Syllabus form, but should be submitted at the same time as the program change form.

| Requested Changes:  |   |
|---|---|
| requested Changes:  |   |
| Review  | Program admission requirements                          |
| Remove course(s): <u>MTT103, NCT112</u>                           | Continuing eligibility requirements                     |
| Add course(s): AMS103, BMG241, FLP101, MTT102,                    | Program outcomes  |
| NCT101, NCT110, ROB101,   | Accreditation information                               |
| Program title (title was)   |   |
|   | Discontinuation (attach program discontinuation         |
| Description   | plan that includes transition of students and timetable |
| Type of award   | for phasing out courses)                                |
| Advisors  | ☑Other Required Core Courses (12 credits):              |
| Articulation information  | • AMS 103 3 credits                                     |
|   | • BMG 241 1 credit                                      |
| Show all changes on the attached page from the catalog.           | • FLP 101 2 credits                                     |
|   |   |
|   | • MTT 102 2 credits                                     |
|   | • NCT 101 2 credits                                     |
|   | • <u>ROB 101 2 credits</u>                              |
| Detiends for a 11   |   |
| Rationale for proposed changes or discontinuation:                |   |
| Provide students with core courses of basics skills common to all | INTD certificate and degree programs.                   |
|   |   |
| Financial/staffing/equipment/space implications:                  |   |
| None  |   |
|   |   |
| List departments that have been consulted regarding their use     | e of this program.                                      |
| Business and Computer Technologies Division – Rosemary Wilson     | Dean  |
| Vocational Technologies Division, - Bruce Greene, Dean            | ,   |
| Signatures:   |   |

| Print Name               | Signature  | Date  |
|--------------------------|--|---|
| Tom Penird/ Gary Schultz | my Lefully   | 3/4/08  |
| Tom Penird/ Gary Schultz | The self of  | 3/4/08  |
| Granville Lee            | All. Dur   | 2/26/08   |
| Roger Palay              | ger M. Palses.   | 13/13/08  |
| Larry Whitworth          | 14   |   |
|                          | Tom Penird/ Gary Schultz  Tom Penird/ Gary Schultz  Granville Lee  Roger Palay | Tom Penird/ Gary Schultz  Tom Penird/ Gary Schultz  Granville Lee  Roger Palay  Larry Whitworth |

Please submit completed form to the Office of Curriculum and Assessment and email an electronic copy to sjohn@wccnet.edu for posting on the website.

## **Program Information Report**

# School of Advanced Manufacturing Systems

# Machine Tool

# Machine Tool Technology (CTMTTC)

# Certificate

Program Effective Term: Fall 2008

This program prepares students for manufacturing jobs where they will use advanced machine tool setups for the manufacture of non-production parts or prototype parts for industry. This program provides advanced skills in the use of tool room lathes, mills, precision grinders, and sophisticated measuring instruments. Students will learn machining operations through the production of parts, on modern conventional mills, lathes, and grinding equipment in WCC's extensive machine tool laboratory.

### **Articulation:**

Eastern Michigan University, several BS degrees

Copies can be obtained from the Counseling Office, a program advisor, or from the Curriculum and Assessment Office Web site: http://www.wccnet.edu/departments/curriculum/articulation.php?levelone=colleges.

| Core Courses    | (12 credits)  |   |
|-----------------|---|---|
| AMS 103         | Materials and Processes                             |   |
| BMG 241         | Innovation: Process and Application                 |   |
| FLP 101         | Fluid Power Fundamentals - I                        |   |
| MTT 102         | Machining for Auto Applications                     |   |
| NCT 101         | Introduction to Computerized Machining (CNC) - I    |   |
| ROB 101         | Robotics I - I                                      |   |
| *Core courses r | nust be taken before Major/Area Requirements.       |   |
| Major/Area Ri   | equirements (13 credits)                            | - |
| CAD 105         | Blueprint Reading and Analysis                      | : |
| MTT 111         | Machine Shop Theory and Practice 4                  |   |
| MTT 203         | Advanced Machine Tool Operations 4                  |   |
| NCT 110         | Introduction to Computerized Machining (CNC) - II 2 |   |
|                 |   |   |
|                 |   |   |

# Minimum Credits Required for the Program:

# Notes:

This certificate can also lead to an associate degree in Automation Technology.

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# PROGRAM CHANGE OR DISCONTINUATION FORM

| Program Code: _CTMTTC  | Program Name: Machine Tool T  | echnology Certificate Effect  | tive Term:Fall '05                                  |
|--|---|---|---|
| Division Code: _HAT  | Department: _Industrial Tech  | nology  |   |
| <ul><li>2. Draw lines through any a separate sheet.</li><li>3. Check the boxes below new courses as part of the courses are part of the courses as part of the courses are part of the courses as part of the courses are part of the cour</li></ul> | text that should be deleted and write in<br>for each type of change being propose | Web site and indicate any changes to be a additions. Extensive narrative changed. Changes to courses, discontinuing approved separately using a Master Syorm.   | ges can be included on                              |
| Requested Changes:  Review Remove course(s): Add course(s): Program title (title was Description Type of award Advisors Articulation information Show all changes on the attack  | 1AD-105   | Program admission requiremen Continuing eligibility requiremen Program outcomes Accreditation information Discontinuation (attach program plan that includes transition of for phasing out courses) Other | ents<br>n discontinuation<br>students and timetable |
|  | hanges or discontinuation: 05 are both courses dealing with read rments.          | ing blueprints. We discovered we were   | e competing for the                                 |
| Financial/staffing/equip   | ment/space implications:  | REGELV  | /ED   |
|  |   | 003 1720  | 05  |
| List departments that have<br>Industrial Tech., CAD,   | ve been consulted regarding their u<br>Drafting, and the Business and Indus       | se of this program. FOR INSTRUCT  | RESIDENT<br>FION                                    |
| Signatures:  |   |   |   |
| Reviewer   | Print Name  | A/ Signature  | Date  |
| Initiator  | Gary Schultz  | Lasy Lochelt  | 9/1/05  |
| Department Chair   | Gary Schultz  | Lang Locality   | 9/1/05  |
| Division Dean/Administrato   | r Granville Lee   | THE W. aug  | 9/6/05  |
| Vice President for Instruction   | n Roger Palay   | places The I stores.  | 18/1/05   |
| Do not write in shaded area.<br>Entered in: Banner C&A   | Database //3/ Log File W3/13/   | Sarphi er MSMR  | 1/12/06   |
|  | form to the Office of Curriculum as   | nd Assessment.  | ana ang ang ang ang ang ang ang ang ang             |

# Industrial, Manufacturing, & Automation Technology

# Machine Tool Technology (CTMTTC) Certificate

Program Effective Term: Fall 2006

This program prepares students for manufacturing jobs where they will use advanced machine tool setups for the manufacture of non-production parts or prototype parts for industry. This program provides advanced skills in the use of tool room lathes, mills, precision grinders, and sophisticated measuring instruments. Students will learn machining operations through the production of parts, on modern conventional mills, lathes, and grinding equipment in WCC's extensive machine tool laboratory.

| Major/Are | ea Requirements                              | (18 credits) |
|-----------|--|--------------|
| CAD 105   | Blueprint Reading and Analysis               | 3            |
| MTT 103   | Introduction to Materials                    | 3            |
| MTT 111   | Machine Shop Theory and Practice             | 4            |
| MTT 203   | Advanced Machine Tool Operations             | 4            |
| NCT 112   | Introduction to Computerized Machining (CNC) | 4            |

# Minimum Credits Required for the Program

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Notes

This certificate can also lead to an associate degree in Automation Technology.

| PROGRAM CHANGE FORM                            |  |                                   |   |
|--|--|-----------------------------------|---|
|  | Program Name:  |                                   | Effective Term:                               |
| <u>CVMTTA</u>                                  | Machine Tool Technology Certi  | <u>ficate</u>                     | <u>Fall 2004</u>                              |
| Directions:                                    |  |                                   |   |
| 1. Attach the current progra                   | m listing from the WCC catalog and   | indicate any changes to be m      | ade.  |
| 2. Draw lines through any to a separate sheet. | ext that should be deleted and write in  | n additions. Extensive narrati    | ve changes can be included on                 |
| new courses as part of the                     | or each type of change being propose<br>e proposed program change, must be<br>e same time as the program change fo | approved separately using a G     |   |
| Requested Changes:                             |  |                                   |   |
| NCT 121: Manual     Add course(s):             |  | Continuing eligible Program outco | ssion requirements gibility requirements omes |
| List departments that have                     | ve been consulted regarding the us   | e of this program.                |   |
| Signatures:                                    |  |                                   |   |
| Reviewer                                       | Print Name   | Signature                         | Date  |
| Program Change Initiator                       | Gary Schultz   | Jan Zdelul                        | 1 3/19/04 11                                  |
| Department Chair                               | Gary Schultz   | Day Tolk                          | S/19/04                                       |
| Division Dean/Administrato                     | or Granville Lee   | fel O.                            | Yen 3/28/04                                   |
| Vice President for Instruction                 | n Roger Palay  | Mores VM, V                       | when 3/2/DU                                   |
| Please submit completed                        | form to the Office of Curriculum a   | Prossession Services.             | RM A. 4/5/09                                  |
| Office of Curriculum & Articulatio             |  |                                   | rogram Change Form 8-2003                     |
| Access Program File 3/30                       |  | Copied and Returned               |   |

# Machine Tool Technology (CTMTTC) Certificate

Program Effective Term: Fail 2004

This program prepares you for manufacturing jobs where you will use advanced machine tool setups for the manufacture of non-production parts or prototype parts for industry. This program provides advanced skills in the use of tool room lathes, mills, precision grinders, and sophisticated measuring instruments. You will learn machining operations through the production of parts, on modern conventional mills, lathes, and grinding equipment in WCC's extensive machine tool laboratory.

17

| Major/Are | a Requirements                               | (17 credits) |
|-----------|--|--------------|
| MTT 101   | Blueprint Reading and Computerized Drawings  | 2            |
| MTT 103   | Introduction to Materials                    | 3            |
| MTT 111   | Machine Shop Theory and Practice             | 4            |
| MTT 203   | Advanced Machine Tool Operations             | 4            |
| NCT 112   | Introduction to Computerized Machining (CNC) | 4            |

# Minimum Credits Required for the Program:

Notes:

This certificate can also lead to an associate degree in Automation Technology.

# Program Approval Document Advanced Certificate In

# **MACHINE TOOL TECHNOLOGY**

# Prepared by

Roger Dick Industrial Technology Department Washtenaw Community College

April 21, 1999

# WASHTENAW COMMUNITY COLLEGE PROGRAM AUTHORIZATION FORM

| 1. Program Title: Machine Tool Technology  | Program Dode: 11 11 A.  |
|--|---|
| 2. Division: TEC 3. Department: IND  | CIP Gode:   |
| 4. Type of Program: A.A. A.S.  | ☐ A.A.S. ☐ A.T.S.   |
| Advanced Certificate   | Achievement Certificate Certificate of Completion   |
| 5. Will this program be Perkins funded?  | no 6. Effective Year: Fall 1999   |
| Mastery Certificate Emphasis is placed on process planning mass produced parts or prototype parts for industry. Advan  | ine Operator Achievement Certificate and the Machine Tool Operation g and advanced machine tool set ups for the manufacture of nonced skills in the use of tool room lathes, mills, precision grinders, and duates of this program will have a working knowledge of basic and operation of CNC turning and machining centers. |
| 8. Advisors: Dean Avery, Roger Dick, Jeff Donahey, Burton Lo   | we  |
| 9. Admissions Criteria:  | 10. Criteria for Continuing Program Eligibility:  |
| Successful completion of Machine Operator Achievement Certificate and Machine Tool Operation Mastery Certificate or the equivalent in work experience.                             | n   |
| 11. Attach a Program Approval Document [PAD], which includes the form A. Program Description D. Enrollment Program Goals E. Program Cost C. Needs Assessment F. Course Description | ojections G. Analysis of Affected Instructional Units Analysis H. Articulations   |
| Approval Recommended: Print Name   | Signature Date Date   |
| Program Initiator: Roger Dick  | KA- 11/19/19,99   |
| Department Chair/Director: George Agin   |   |
| Dean: Roger Bertola  | Kogu K. Dy hoff   |
| VP, Instruction/Student Services: Guy Altieri  | Buy Chillied -  |
| President: Larry Whitworth   | <del>'//</del>  |
| Date of Board Approval: May 25, 1909   | u   |
| Available on disk  | -   |

# COURSE REQUIREMENTS FOR PROGRAM

This program requires completion of all courses in the Machine Tool Operation Mastery Certificate Program (13 credits) and the Machine Operator Achievement Certificate Program (13 credits)

| Course  | Title                             | Credit | Pre-requisites/Co-requisites |
|---|-----------------------------------|--------|------------------------------|
| MTT 123   | Machine Tool Operation & Setup 11 | 4      | MTT 122 or consent           |
| MTT 201   | Machine Tool Technology           | 4      | MTT 123 or consent           |
| MTT 103   | Introduction to Materials         | 3      | None                         |
| Prior credits from Machine Operator Agnievement Certificate: Prior credits from Machine Tool Operation Mastery Certificate: |                                   | 13     |                              |
|   | Total Credits:                    | 27 []  |                              |

# A. PROGRAM DESCRIPTION

Students will have achieved the Machine Operator Achievement Certificate and the Machine Tool Operation Mastery Certificate. Emphasis is placed on process planning and advanced machine tool set ups for the manufacture of non-mass produced parts or prototype parts for industry. Advanced skills in the use of tool room lathes, mills, precision grinders, and sophisticated measuring instruments are emphasized. He/she will have a working knowledge of basic mathematical calculations, Word Address CNC programs, and operation of CNC turning and machining centers.

# **B. PROGRAM GOALS**

- ◆ To provide short term advanced career training in the Machine Tool Technology field
- ◆ To increase advanced skills in the use of lathes, mills, precision grinders, and measuring instruments.

## C. NEEDS ASSESSMENT

Employment Outlook:

According to the U.S. Bureau of Labor statistics and the Michigan Occupational Information System, there are approximately 51,000 machine tool setters employed nationally. Employment is expected to increase about as fast at the average for all occupations through the year 2005. A growing population and higher incomes should create a demand for more machined goods, which machine too setters help produce.

There are approximately 8,325 machine tool setters employed in Michigan and most work in urban areas. All were employed in the manufacturing industry in plants and machine shops. In Michigan, employment is expected to grown much faster than the average for all occupations. An average of 480 annual openings is expected, with 360 due to growth and 120 due to replacement of workers who retire, die or leave the labor force for other reasons.

Estimated Earnings:

Nationally, hourly earnings of unionized machine tool setters in the auto industry ranged between \$19.85 and 20.38.

In Michigan, the average hourly earnings were approximately \$19.49.

# D. ENROLLMENT PROJECTIONS

Enrollments:

We expect to enroll approximately 10-20 students the first semester and expect increase enrollments once this program becomes established.

Longevity:

The need for this program is expected to remain at the current level for the foreseeable future.

### E. PROGRAM COST ANALYSIS

There are no additional costs for this program.

# F. COURSE DESCRIPTIONS

# MTT 123 Machine Tool Operation & Setup

A continuation of MTT 122, this class is designed for mechanical technology students or for those who simply want to gain more machining experiences. Students experience new advanced operations on familiar machines along with new operations on entirely new machine tools, the new operations include spiral milling, taper grinding, and tracing techniques. New machine tools include the electrical discharge machine, optical comparater, turret lathe, and cutter grinder. Projects are designed to facilitate the completion of these operations and to gain experience on these machine tools.

# MTT 201 Machine Tool Technology

The last and most advanced machine shop class, this course emphasizes students' individual goals and proficiencies of specific machining operations. After completing the assigned projects, the students choose additional projects to manufacture using several advanced techniques to meet individual needs.

# MTT 103 Introduction to Materials

This course includes an introduction to the basic terms, processes and structures of materials. Hardness testing, classification systems and demonstrations of testing equipment are studied. Principles of heat treatments are studied and demonstrated.

# G. ANALYSIS OF AFFECTED INSTRUCTIONAL UNITS

No other instructional units will be affected.

# H. ARTICULATIONS

This advanced certificate articulates with the Mastery Certificate in Machine Tool Operation and the Associate in Technical Studies in Machine Tool Technology.

# I. LICENSURE/ACCREDITATION (IF APPLICABLE)

# NUMERICAL CONTROL PROGRAMS CURRENT AND PROPOSED

| OFF A GOOGH PARTERIAL  | DDODOGED BDOODAMS  |
|--|--|
|  | Machine Operation Achievement Certificate Same program as in the Machine Tool Program Proposal   |
|  | Machine Tool Operation Mastery Certificate Same program as in the Machine Tool Program Proposal  |
| Numerical Control Machine Operations Mastery Certificate  Total Credits hours: 33-35  Program Goals:   | The dest Numerical Control Technology Mastery Certificate Total Credits hours: 37 Program Goals:   |
| <ul> <li>To prepare students to set up and operate numerical controlled machine tools</li> <li>To increase skills in the areas of precision measurement, blueprint interpretation.</li> </ul>  | <ul> <li>To prepare students for positions as CNC Machine Tool Operators and<br/>Programmers</li> </ul>  |
| and CNC program editing.   | <ul> <li>To master skills in manual and computer assist programming languages,<br/>engineering drawing interpretation, visualizing the machining operations, and the<br/>required machine setups.</li> </ul> |
|  | To increase skills in selecting cutting tools, incorporating speeds and feeds into CNC programs.   |
|  | Numerical Control Programming Advanced Certificate Total Credits hours: $65-69$ $(\lambda CD)$   |
|  | <ul> <li>To provide high level training in the computer numerical control field either to<br/>obtain an advanced position or to update current skills.</li> </ul>  |
|  | <ul> <li>Graduates will qualify as Computer Assist CNC Programmers.</li> </ul>   |
| Numerical Control Technology Associate in Technical Studies  Total Credits hours: 65-69  | NCT  |
| Program Goals:   | Some   |
| <ul> <li>To provide career training as Numerical Control Technician; these positions are<br/>considered the link between design and the actual manufacture of products by firms<br/>using computer controlled equipment.</li> </ul>          |  |
| To develop increase skills in the areas of: Set up and operation of various types of numerical control machine tools; writing the programs which control the machine motion required to manufacture parts; and use the many N/C machine tool |  |
| languages  |  |
| <ul> <li>Provide training in CAD hardware and software machining techniques, precision<br/>measurement, blueprint interpretation and industrial processes, and design and<br/>manufacture of jigs and fixtures.</li> </ul>                   |  |

# MACHINE TOOL PROGRAMS CURRENT AND PROPOSED

# students completing this program will qualify for entry-level positions in the skilled machine tools, make adjustments to NC controllers and perform editing commands To prepare students to become semi-skilled operators of production manufacturing To increase skills in the following areas: use of precision measuring tools to gauge conventional lathes, mills, grinders, CNC turning and machining centers; and the parts; adjustment of cutting tools and setup of machines; operation and set up of To provide short term advanced career training in the Machine Tool Technology Increase mathematical skills and calculations including those used to calculate As a continuation of the Machine Operator Achievement Certificate Program. Increase skills in the areas of: set up and operate both conventional and CNC To increase advanced skills in the use of lathes, mills, precision grinders, and correct speeds and feeds of machines and basic S.P.C. charting techniques. MTA Machine Tool Technology Advanced Certificate THE Clause Machine Tool Operation Mastery Certificate Machine Operation Achievement Certificate interpretation of engineering drawings and metal cutting techniques. machine trade industry such as a machinist, toolmaker or diemaker. chang codu PROPOSED PROGRAMS to enhance productivity. measuring instruments. Total Credits hours: 26 Total Credits hours: 37 Total Credits hours: 13 Program Goals: Program Goals: Program Goals: equipment. field blueprint information; adjust speed and other controls, select the proper cutting tools To prepare students to be machine tool technicians who assist mechanical engineers Increase skills in the areas of blueprint reading, statistical process control and hands To give students a foundation to continue in the Machine Tool Technology degree To develop the following skills: Set up the correct sequence of operation based on or instruments for the operation; use special attachments for the machine and use analyzing costs and practical values of design plans, sketching rough layouts of proposed machines and machine parts, assembling new or modified devices or in a broad range of functions involving the design, building, maintenance, and (TO 100) Machine Tool Technology Associate in Technical Studies Increase skills in the areas of: reviewing blueprints and project instructions, To prepare students to operate the following machines: engine lathes, saws, To prepare students for entry-level employment in the machining industry modification of many kinds of machines, mechanical devices, and tools. components, setting up and conducting tests of completed assemblies or Machine Operation Achievement Certificate To provide training for a career as a toolroom machine operator. なの内 Toolroom Machine Operation grinding machines, drilling machines, and milling machines. **CURRENT PROGRAMS** components, analyzing test results, and writing reports. program or another technical program. precision measuring instruments. Total Credits hours: 65-69 on machine operation. Total Credits hours: 🖈 Total Credits hours: 11 Program Goals: Program Goals: Program Goals:

# MACHINE TOOL PROGRAMS CURRENT AND PROPOSED

|   | The state of the s |
|---|--|
| CHRRENT PROGRAMS  | PROPOSED PROGRAMS  |
| Machina Oneration Achievement Certificate   | Machine Operation Achievement Certificate  |
| To a like Leaves 11   | Total Credits hours: 13  |
| Total Credits nours. 11   | Program Goals:   |
| Program Goals.  | • To prepare students to become semi-skilled operators of production manufacturing   |
| <ul> <li>To prepare students for entry-level employment in the machining mouse.</li> </ul>  | equipment  |
| <ul> <li>To give students a foundation to continue in the Machine Tool Technology degree</li> </ul>   | The interest of the following green use of precision measuring tools to gauge  |
| program or another technical program.   | narts: adjustment of cutting tools and setup of machines; operation and set up of  |
| Increase skills in the areas of blueprint reading, statistical process control and hands  | conventional lathes, mills, grinders, CNC turning and machining centers, and the   |
| on machine operation.   | interpretation of engineering drawings and metal cutting techniques.   |
| Toolroom Machine Oneration  | Machine Tool Operation Mastery Certificate   |
| -   | Total Credits hours: 26  |
| .c In   | Program Goals:   |
| Frogram Gods.   | <ul> <li>As a continuation of the Machine Operator Achievement Certificate Program.</li> </ul>   |
| To provide training for a career as a toolroom machine operator.  | students completing this program will qualify for entry-level positions in the skilled   |
| • To prepare students to operate the following machines: engine lattnes, saws,  | machine trade industry such as a machinist, toolmaker or diemaker.   |
| grinding machines, drilling machines, and mining machines.  | <ul> <li>Increase skills in the areas of: set up and operate both conventional and CNC</li> </ul>  |
| To develop the following skills: Set up the correct sequence of operation based on  | machine tools, make adjustments to NC controllers and perform editing commands   |
| blueprint information; adjust speed and other controls, select the proper cuttuing tools  | to enhance productivity.   |
| or instruments for the operation, use special attachments for the intermediate  | <ul> <li>Increase mathematical skills and calculations including those used to calculate</li> </ul>  |
| precision measume manana.   | correct speeds and feeds of machines and basic S.P.C. charting techniques.   |
|   | Machine Tool Technology Advanced Certificate   |
|   | Total Credits hours: 37  |
|   | Program Goals:   |
|   | <ul> <li>To provide short term advanced career training in the Machine Tool Technology</li> </ul>  |
|   | field  |
|   | <ul> <li>To increase advanced skills in the use of lathes, mills, precision grinders, and</li> </ul>   |
|   | measuring instruments.   |
| Machine Tool Technology Associate in Technical Studies  |  |
| Total Credits hours: 65-69  |  |
| Program Goals:  |  |
| • To prepare students to be machine tool technicians who assist mechanical engineers in a broad range of functions involving the design. building, maintenance, and |  |
| modification of many kinds of machines, mechanical devices, and tools.  |  |
| • Increase skills in the areas of reviewing blueprints and project instructions,  |  |
| analyzing costs and practical values of design plans, sketching fought avoing or promoted machines and machine parts, assembling new or modified devices of         |  |
| components. setting up and conducting tests of completed assemblies or  |  |
| components, analyzing test results, and writing reports.  |  |

# MACHINE TOOL CERTIFICATE PROPOSED CURRICULUM

|         | MACHINE OPERATOR CERTIFICATE OF ACHIEVEMENT |                                   |  |  |  |  |
|---------|---|-----------------------------------|--|--|--|--|
| MTT 100 | MACHINE SHOP THEORY                         | 3 CR 45 HRS 1 Day/ WK             |  |  |  |  |
| MTT 111 | MACHINE TOOL THEORY & PRACTICE              | 4 CR 90 HRS 2 Days/WK             |  |  |  |  |
| NCT 112 | INTRODUCTION TO CNC MACHINING               | 3 CR 75 HRS 2 Days/Wk<br>(10 WKS) |  |  |  |  |
| BPR 101 | BLUEPRINT READING                           | 3 CR 45 HRS 1 Day/WK<br>13 CR.    |  |  |  |  |

# MASTERY OF MACHINE TOOL OPERATION CERTIFICATE

|         | MACHINE OPERATOR CERTIFICATE OF ACHIEVEMENT    | 13 CR  | 13 CR. |           |
|---------|--|--------|--------|-----------|
| MTT 122 | MACHINE TOOL OPERATION & SETUP                 | 4 CR   | 90 HRS | 2 Days/WK |
| NCT 121 | MANUAL PROGRAMMING & NC TOOL OPERATION & SETUP | 4 CR   | 90 HRS | 2 Days/WK |
| QCT 100 | CHARTING TECHNIQUES FOR OPERATORS              | 2 CR   | 45 HRS | 1 Day/ WK |
| ENG 107 | TECHNICAL COMMUNICATIONS                       | 3 CR   | 45 HRS | 1 Day/ WK |
|         |  | 26 CR. |        |           |

# MASTERY OF MACHINE TOOL TECHNOLOGY CERTIFICATE

|         | MASTERY OF MACHINE TOOL OPERATION CERTIFICATE | 26 CR. |        |           |
|---------|---|--------|--------|-----------|
| MTT 123 | MACHINE TOOL OPERATION & SETUP                | 4 CR   | 90 HRS | 2 Days/WK |
| MTT 201 | MACHINE TOOL TECHNOLOGY                       | 4 CR   | 90 HRS | 2 Days/WK |
| MTT 103 | INTRODUCTION TO MATERIALS                     | 3 CR   | 45 HRS | 1 Day/ WK |
|         |   |        |        |           |

37 CR.